

## MANUFACTURING CAPABILITY PROFILE

# Premium swimwear & activewear, made to your standard.

**OEM · ODM · CMT · FOB**

Xuân Thu is a women-led, third-generation swimwear house in Ho Chi Minh City. For fifty years we have designed and manufactured premium swimwear and activewear for international brands, from designer one-pieces to race-ready competition suits. Our clients range from first-season labels to houses with a long history.

**1975**

Founded, family-owned

**3rd gen**

Women-led

**2,800 m<sup>2</sup>**

In-house facility, HCMC

**10,000/mo**

120,000 units per year

**8+ yrs**

Avg tenure, many 20+

**oeKO-TEX®**

Standard 100 fabrics

## HOW WE WORK TOGETHER

### Service models

#### **OEM** — Make to your design

You bring a complete tech pack and clear specs; we produce to them with precision and consistent quality.

#### **ODM** — From our design library

Pick a ready-made style, then make it yours with your own fabric, trims and labels. Ideal with no design team or tech pack.

#### **CMT** — Cut, make & trim

You supply the materials; we deliver expert cutting, sewing and finishing at scale.

#### **FOB** — Full-package sourcing

We handle materials, production and logistics through to free-on-board delivery.

## PRODUCTION

### Capabilities & lead times

|                                                                              |                                                                  |                                                                   |
|------------------------------------------------------------------------------|------------------------------------------------------------------|-------------------------------------------------------------------|
| <b>LOCATION</b><br><b>Ho Chi Minh City</b><br>Vietnam · 2,800 m <sup>2</sup> | <b>MONTHLY OUTPUT</b><br><b>10,000 units</b><br>120,000 annually | <b>MOQ</b><br><b>150 / colorway</b><br>Across a standard size run |
| <b>FIRST SAMPLE</b><br><b>7-14 days</b><br>From approved tech pack           | <b>PP SAMPLE</b><br><b>5 days</b><br>Pre-production approval     | <b>BULK</b><br><b>45 days</b><br>Typical lead time                |

Swimwear

Resortwear

Activewear

Streetwear

Knitwear

Women

Men

Children

## TECHNIQUES & FINISHING

### Techniques buyers ask for

- ✓ Laser cutting
- ✓ Screen printing
- ✓ Bonding & welding
- ✓ Foam cups & underwire
- ✓ Size grading
- ✓ Sublimation printing
- ✓ Embroidery
- ✓ Shirring
- ✓ Chlorine-resistant linings
- ✓ In-house sample room

*Some in-house, others through vetted partners, matched to your order case by case.*

## MATERIALS & COMPLIANCE

### Standards that protect your brand

OEKO-TEX® Standard 100 fabrics throughout. creora® HighClo™ chlorine-resistant performance. Recycled options including ECONYL® and REPREVE®. Every product passes multiple inspection stages, from cutting to final finishing, for repeatable quality across the run.

Carvico (Italy)

Hung Yen Knitting & Dyeing

YKK

Coats

Amann

## OUR PEOPLE

### Made by a team that stays

A women-led, third-generation family business with a near-100% female workforce and an average technical tenure of 8+ years, many over 20 years. Full social, medical, unemployment and accident insurance, daily lunch allowance, regular wage reviews, an annual bonus and a yearly team retreat.

## PROCESS & QUALITY

### Six stages, checked at every station

- 1 Tech pack study & review
- 2 Cutting & first inspection
- 3 Sewing & in-line QA
- 4 Finishing
- 5 Testing — thread, fabric & artwork
- 6 Final QA & pack-out

### Start a project

|                         |                                                                                  |
|-------------------------|----------------------------------------------------------------------------------|
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| Press & collaborations  | <a href="mailto:marketing@xuanthuswimsuit.com">marketing@xuanthuswimsuit.com</a> |
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